

TWoFCS:

# A new tool for the simulation of different nuclear fleets at equilibrium

The logo for CEA (Commissariat à l'énergie atomique et aux énergies alternatives) features the lowercase letters 'cea' in a white, rounded, sans-serif font. A thin green horizontal line is positioned below the letters.

DE LA RECHERCHE À L'INDUSTRIE



Doctorant: Heddy BARALE

Supervisor: Fanny COURTIN, Jean-Louis GIROTTO

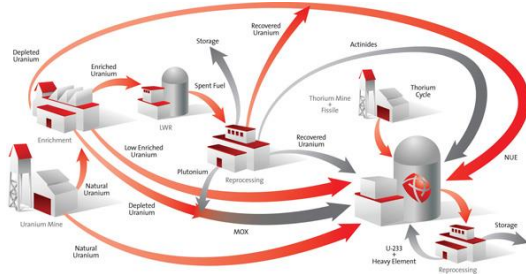
PhD director: Guillaume MARTIN

29/06/2021

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## Context



## Methods

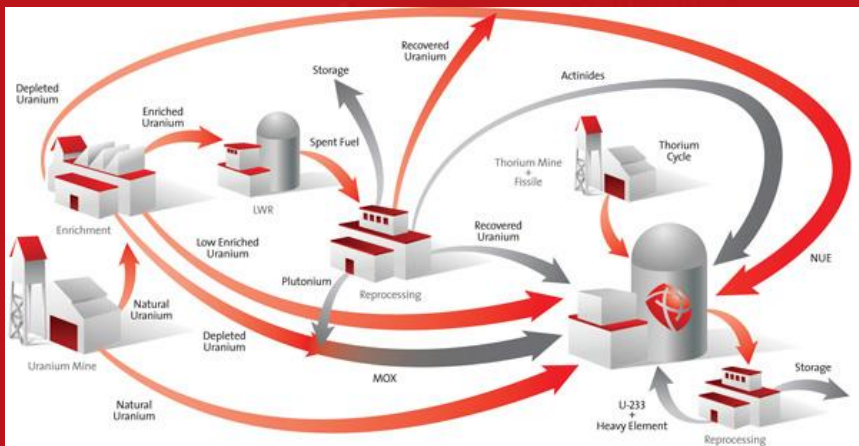


## Results



## Conclusion



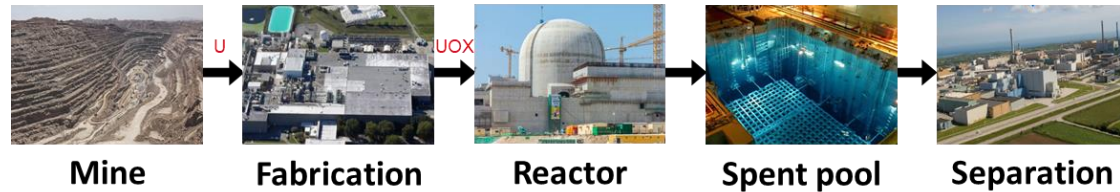


# Context

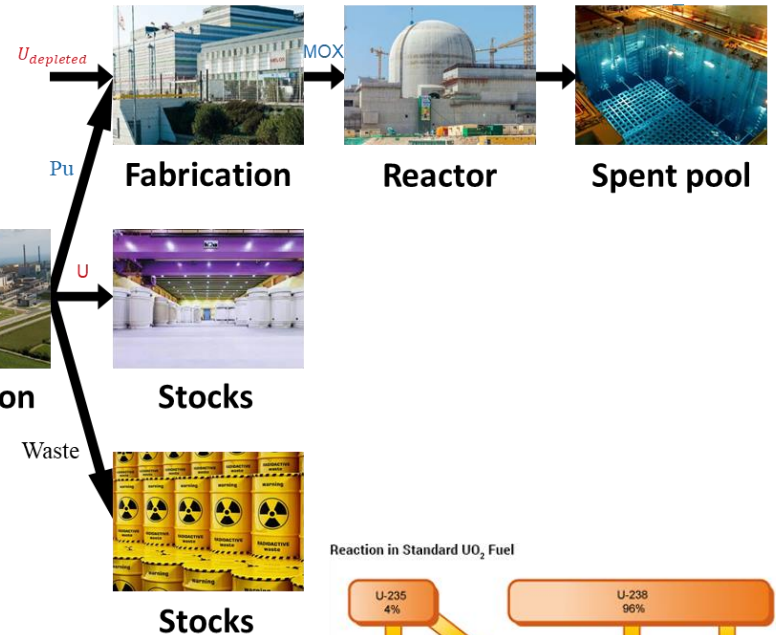
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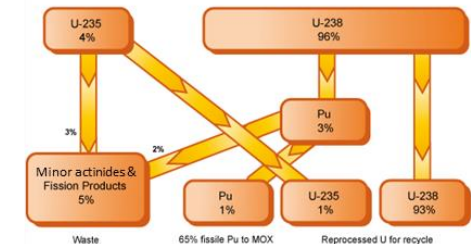
## Plutonium *mono-recycling* in PWR-MOX



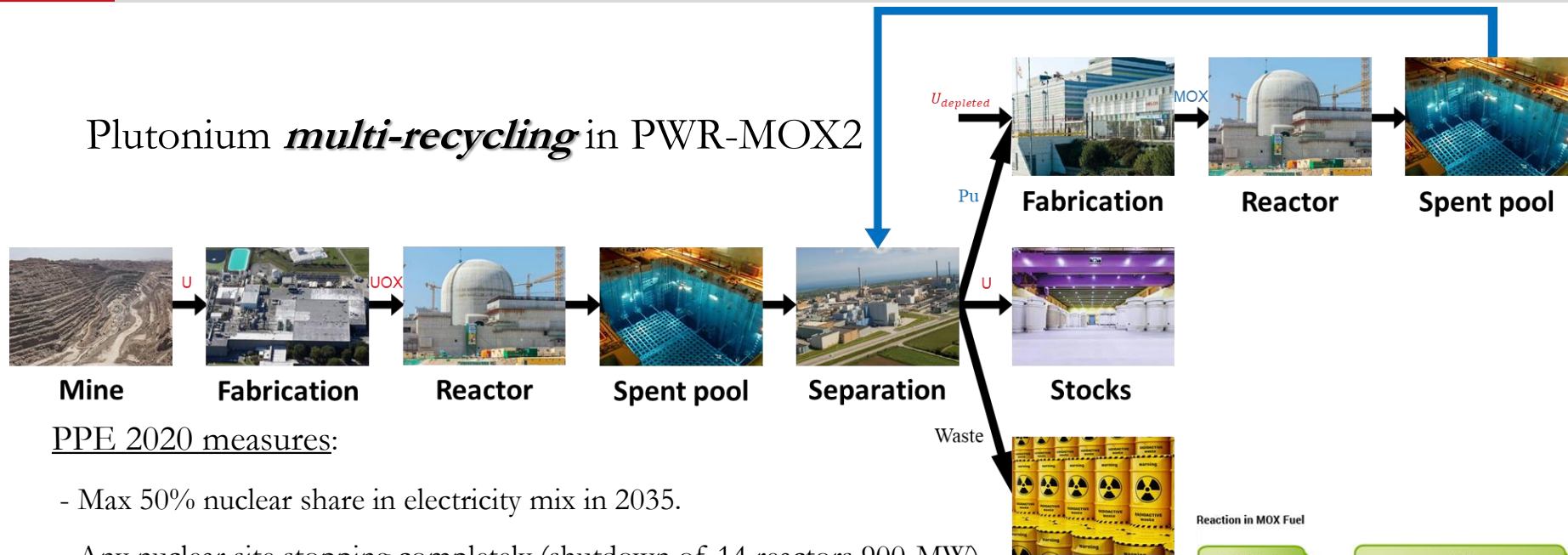
- Current French fleet:
  - 56 reactors with 90% UOX total assemblies
- Current French strategy:
  - Plutonium mono-recycling in PWR-MOX
  - 22 PWR with 30% MOX → 10% MOX total assemblies
- Spent MOX French strategy:
  - Temporary storage



Reaction in Standard  $UO_2$  Fuel

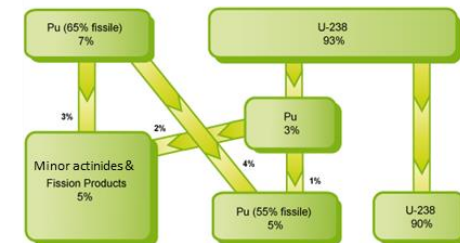


Basis: 45,000 MWd/t burn-up

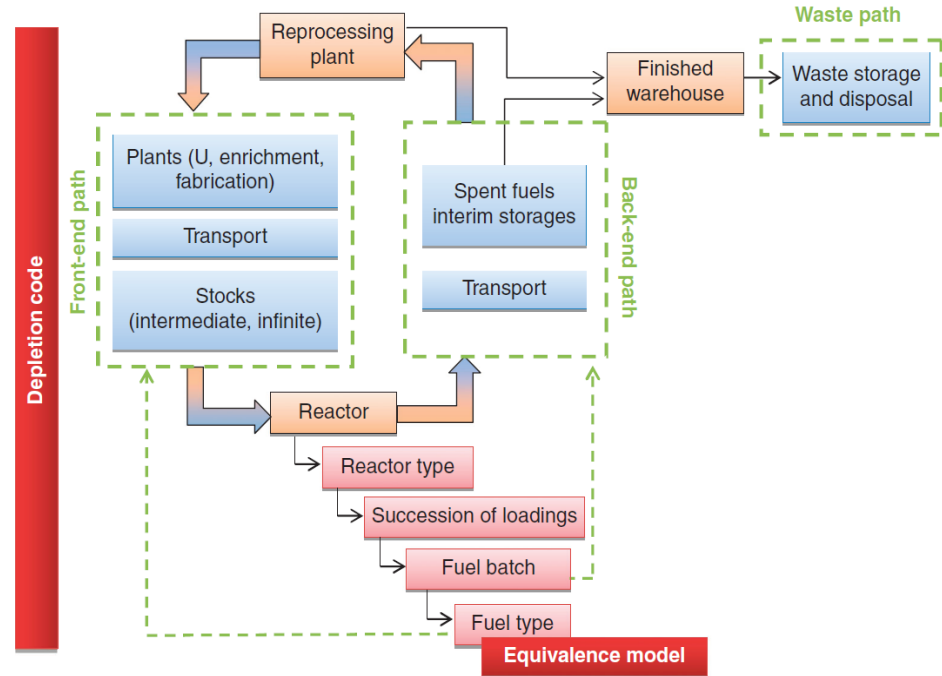
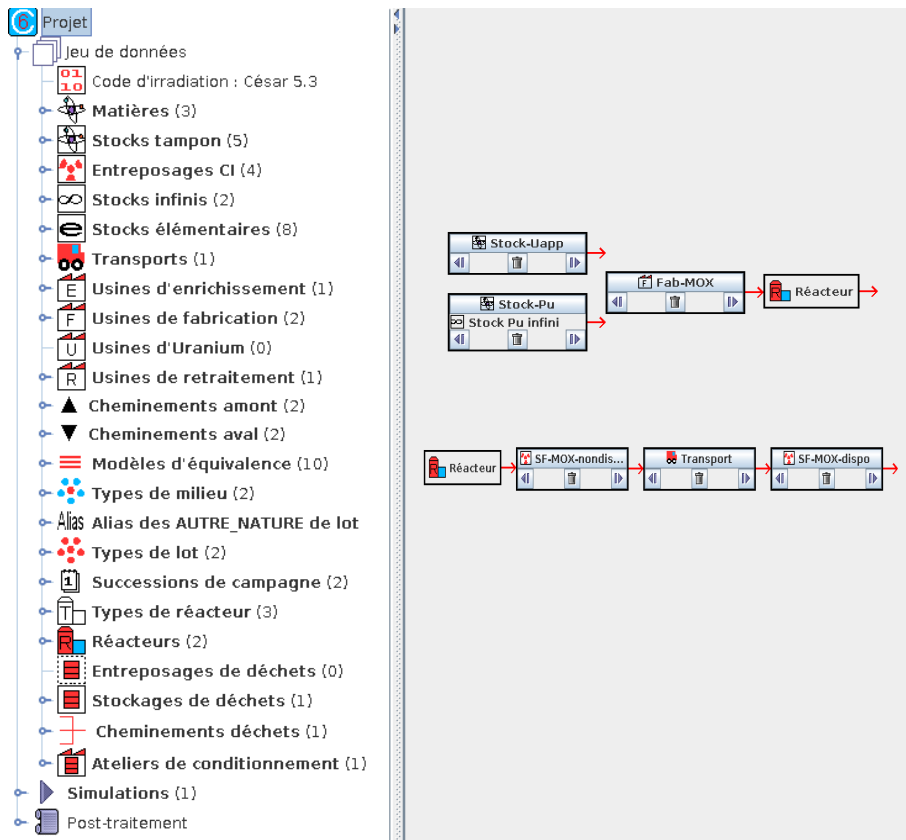
Plutonium *multi-recycling* in PWR-MOX2PPE 2020 measures:

- Max 50% nuclear share in electricity mix in 2035.
- Any nuclear site stopping completely (shutdown of 14 reactors 900-MW).
- Moxing of 1300-MW reactors.
- Studies on fuel *multi-recycling* in existing reactors (MIX, ERU and Corail).

Reaction in MOX Fuel



Basis: 45,000 MWd/t burn-up, ignores minor actinides



## COSI

- Developed from 1985 by CEA
- COSI6 version written in JAVA
- Weak point: find equilibrium configuration

- Direct prediction of output isotopic composition from input isotopic composition + burnup;
- Equilibrium solution has no dependencies on time
- The use of equivalence and irradiation meta-models

fast calculation time

- Equilibrium code can be used to stabilize the Pu in the cycle:

$$\text{Consumption} = \text{Production} \quad \sum x_i C_i = \sum x_i P_i \lambda_i$$

$i$  : reactor

$x_i$ : reactor fraction

$C_i$ : Pu mass entering the reactor (t/y)

$P_i$ : Pu mass leaving the reactor (t/y)

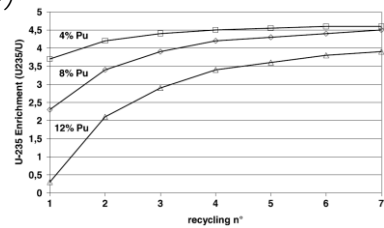
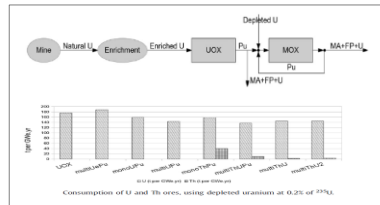
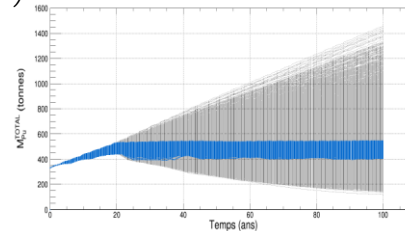
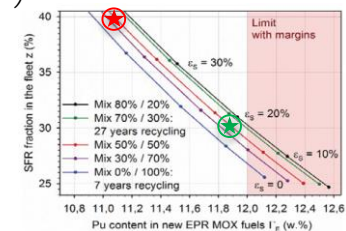
$\lambda_i$ : mass loss during reprocessing

- A simplified way to take into account the Pu isotopic composition in term of reactivity is the Pu grade or quality as indicator:

$$g = \frac{m(^{239}\text{Pu}) + m(^{241}\text{Pu})}{\sum_{j=238}^{242} m(^j\text{Pu}) + m(^{241}\text{Am})}$$

### SEPAR

- Developed from 2018 by CEA/SPRC/LE2C
- Written in C++ ( $\approx$  5k lines of code)
- Developed to find equilibrium configuration

1) [G. Youinou article 2005](#)2) [M. Emout article 2014](#)3) [F. Courtin PhD thesis 2017](#)4) [G. Martin article 2018](#)

## Methods:

- 1) Hand calculation
- 2) Neutronic-iterative method
- 3) By trials with dynamic code
- 4) Pu equilibrium algorithm

## Areas of improvement:

- Guarantee absolute equilibrium
- Enhance automation
- Improve modularity
- Strengthen precision
- Increase calculation rapidity

# SEPAR

## Literature hints:

- Step by step approach
- Optimization
- Wide modularity approach

## Characteristics:

- Isotopic/inventory equilibrium
- Automation
- Modularity
- Precision?
- Extreme calculation rapidity
- Systematic approach





# Methods

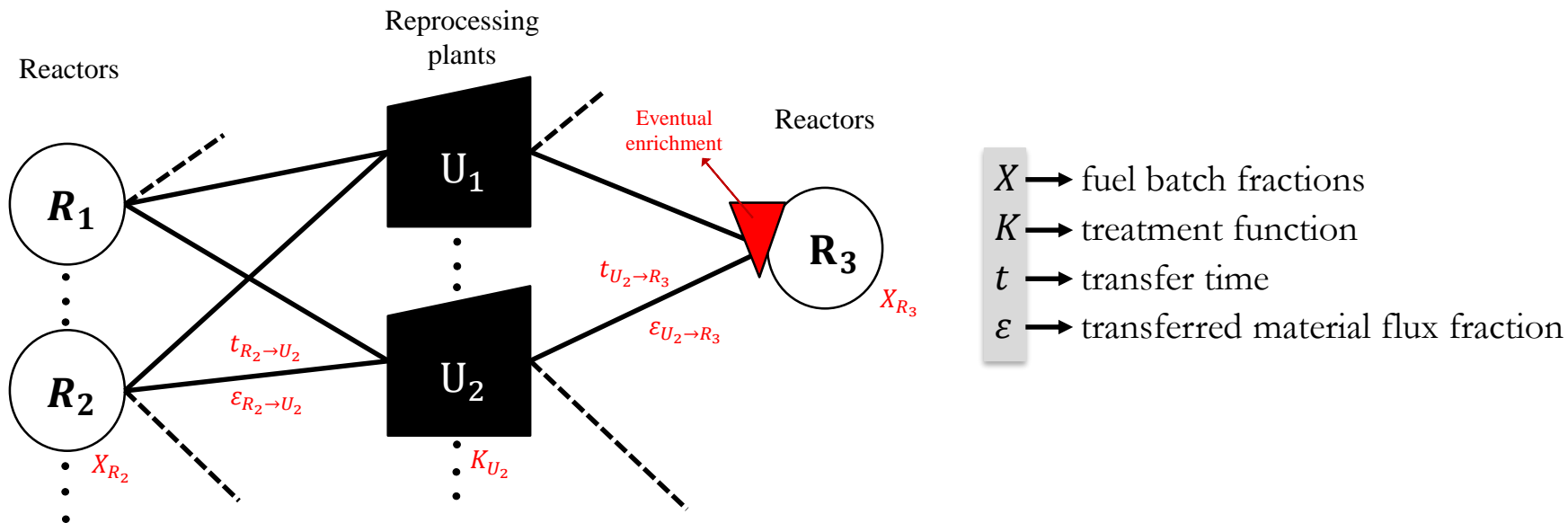
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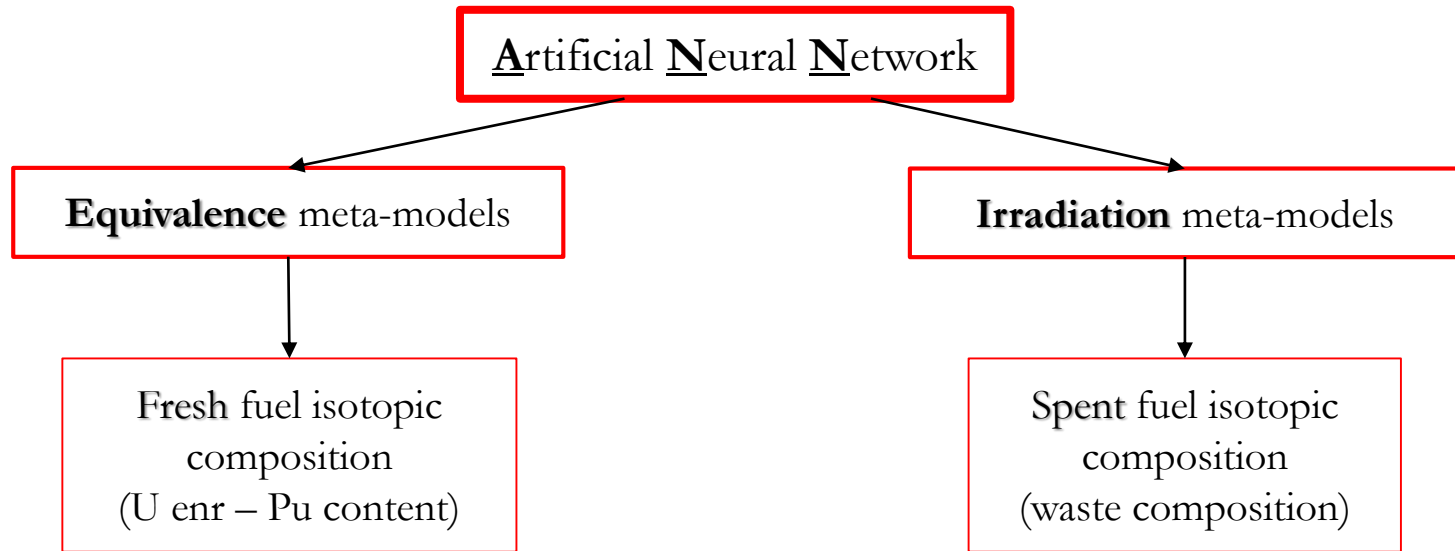
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## SEPAR: Simulateur d'Equilibres de Parcs Avancés de Réacteurs

- Find the fleet composition at equilibrium
- Model heavy nuclei evolution using Artificial Neural Network





## ANN working steps:

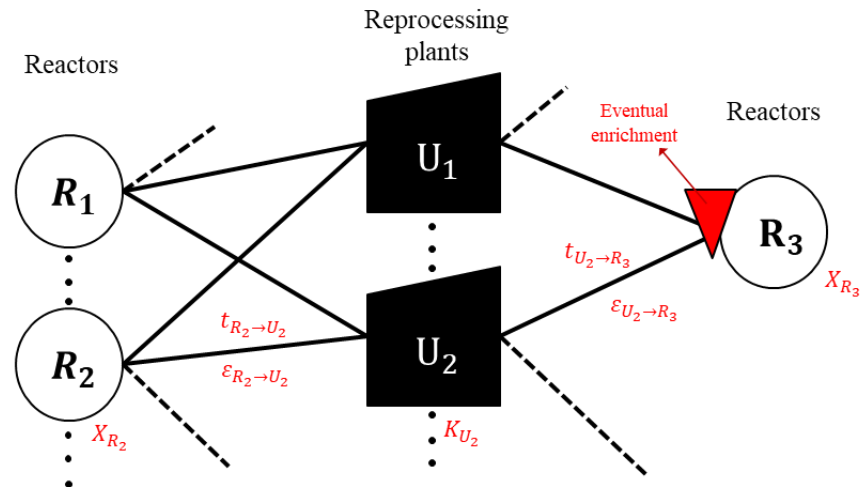
- 1) Create a fuel library → huge amount of APOLLO2 neutronic calculations, for a wide range of isotopic composition, input and outputs are stored;
- 2) Training of the ANN on input and output isotopic composition;
- 3) ANN ready for fast predictions.

2 isotopes system: 
$$\begin{cases} \frac{dm_p}{dt} = -\lambda_p m_p \\ \frac{dm_i}{dt} = -\lambda_i m_i + B_{pi} \lambda_p m_p \end{cases} \xrightarrow{\text{solution}} m_i(t) = \underbrace{B_{pi} \frac{\lambda_p}{\lambda_i - \lambda_p} m_p^0 (e^{-\lambda_p t} - e^{-\lambda_i t})}_{\text{Parent nuclei accumulation}} + \underbrace{m_i^0 e^{-\lambda_i t}}_{\text{Daughter nuclei decay}}$$

Reactor (R2) -> Reprocessing (U2) 
$$m_i(t_{R_2 \rightarrow U_2}) = B_{pi} \frac{\lambda_p}{\lambda_i - \lambda_p} m_p^0 (e^{-\lambda_p t_{R_2 \rightarrow U_2}} - e^{-\lambda_i t_{R_2 \rightarrow U_2}}) + m_i^0 e^{-\lambda_i t_{R_2 \rightarrow U_2}}$$

Reprocessing (U2) -> Reactor (R3) 
$$m_i(t_{U_2 \rightarrow R_3}) = B_{pi} \frac{\lambda_p}{\lambda_i - \lambda_p} m_p^{0'} (e^{-\lambda_p t_{U_2 \rightarrow R_3}} - e^{-\lambda_i t_{U_2 \rightarrow R_3}}) + m_i^{0'} e^{-\lambda_i t_{U_2 \rightarrow R_3}}$$

$t$ : transferred time  
 $\lambda = \ln(2) / t_{1/2}$ : decay constant  
 $B$ : branching factor  
 $p_i$ : precursor  
 $i$ : isotope





# Results

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## INPUTS:

- ❑ Reactor type and Fuel batch descriptions:
  - Final burnup
  - Reloading factor
  - Core mass
  - Equivalent full power days
  - Load factor
  - Net yield
- ❑ Fuel library data (for training NN)
- ❑ Links between: fuel batches ↔ reprocessing facility
- ❑ Cooling – Reprocessing time
- ❑ Power installed capacity



## EQUILIBRIUM RESULTS:

- ❑ Fleet composition (batch fraction)
- ❑ Natural uranium consumption
- ❑ Fuel fabrication capacity
- ❑ Fuel reprocessing capacity
- ❑ Isotopic composition of the fresh fuel
- ❑ ...

Example based on French-like nuclear installed capacity = 61.2 GW

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### GENIII PWR reactors (UOX, MOX, ERU, MIX)

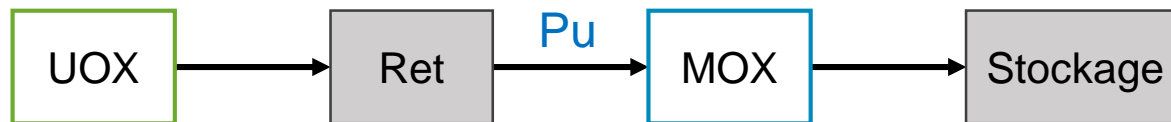
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Thermal power (MWth)	4592
Electrical power (MWe)	1653
Full core mass (t)	129
Burnup (GWday/t)	55
EFPD (day)	515
Load factor	0.83
Fuel fractioning	3
UOX enrichment (%)	4.58
Enrichment tail (%)	0.2
Cooling time (y)	10
Fabrication time (y)	2

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MOX fuel: Pu in spent UOX fuel is extracted and recycled into new MOX fuel (Pu content < 12%)



Fresh MOX Pu vector

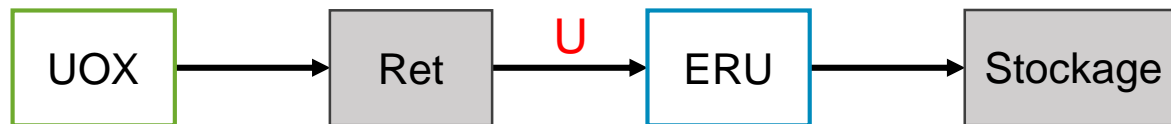
Isotopes	SEPAR
<sup>238</sup> Pu	0.028895
<sup>239</sup> Pu	0.517862
<sup>240</sup> Pu	0.272503
<sup>241</sup> Pu	0.087053
<sup>242</sup> Pu	0.084895
<sup>241</sup> Am	0.008828
PuCi	0.112034

Plutonium annual flux =  $\Phi_{Pu} = 10.56$  t

	Results	UOX reactor	MOX reactor
Reactor fraction		0.897	0.103
Number of reactor		33.2	3.8
Nat. U consumption (t/y)		7209.5	0.0
Fuel fabric. capacity (t/y)		848.5	88.0
Fuel reproc. capacity (t/y)		848.5	0.0



ERU: Enriched Reprocessed Uranium fuel

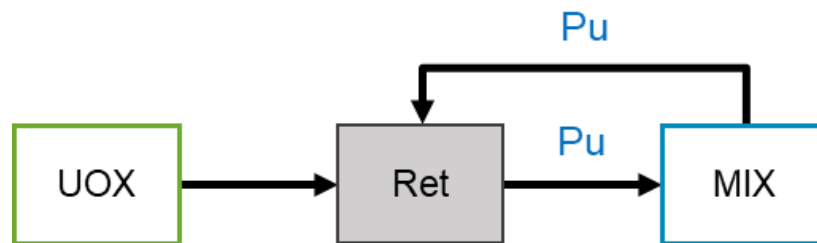


U vector before enrichment

Isotopes	SEPAR
$^{234}\text{U}$	0.000201
$^{235}\text{U}$	0.008081
$^{236}\text{U}$	0.006798
$^{238}\text{U}$	0.984921

	Results	UOX reactor	ERU reactor
Reactor fraction		0.899	0.101
Number of reactor		33.3	3.7
Nat. U consumption (t/y)		7215.0	0.0
Fuel fabric. capacity (t/y)		842.0	94.5
Fuel reproc. capacity (t/y)		842.0	0.0

MIX fuel: assemblies with fixed plutonium content (8%) supported by enriched uranium

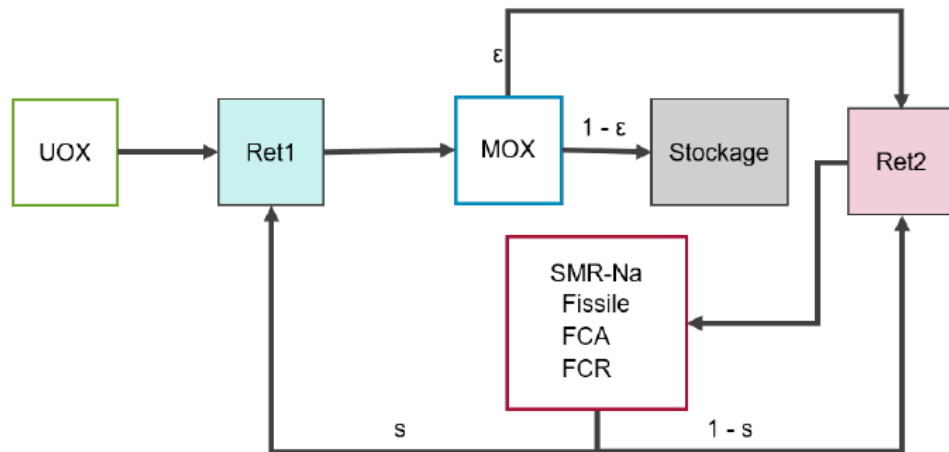


Plutonium annual flux =  $\Phi_{Pu} = 27.85 \text{ t}$

Fresh MIX Pu vector

Isotopes	SEPAR
$^{238}\text{Pu}$	0.037850
$^{239}\text{Pu}$	0.358794
$^{240}\text{Pu}$	0.271273
$^{241}\text{Pu}$	0.085696
$^{242}\text{Pu}$	0.237707
$^{241}\text{Am}$	0.008690
PuCi	0.080000

Results	UOX reactor	MIX reactor
Reactor fraction	0.639	0.361
Number of reactor	23.6	13.4
Nat. U consumption (t/y)	4940.8	2779.7
Fuel fabric. capacity (t/y)	599.4	371.0
Fuel reproc. capacity (t/y)	599.4	371.0



Fresh MOX Pu vector

Isotopes	SEPAR
$^{238}\text{Pu}$	0.022927
$^{239}\text{Pu}$	0.487713
$^{240}\text{Pu}$	0.294205
$^{241}\text{Pu}$	0.079473
$^{242}\text{Pu}$	0.107623
$^{241}\text{Am}$	0.008059
PuCi	0.112964

Reactors	UOX	MOX	SMR-Na
Thermal power (MWth)	4590	4590	400
Electrical power (MWe)	1650	1650	160
Full core mass (t)	129	129	19.2
Burnup (GWday/t)	50	46	65
EFPD (day)	468	431	225
Load factor	0.83	0.83	0.90
Fuel fractioning	3	3	4
Cooling time (y)	5	5	5
Fabrication time (y)	2	2	2

Results %

Pu content in MOX	11.30	
UOX	79.16	
MOX	15.84	
SMR-Na	5	→ Fixed Power fraction
ε	70	
s	100	



# Conclusion

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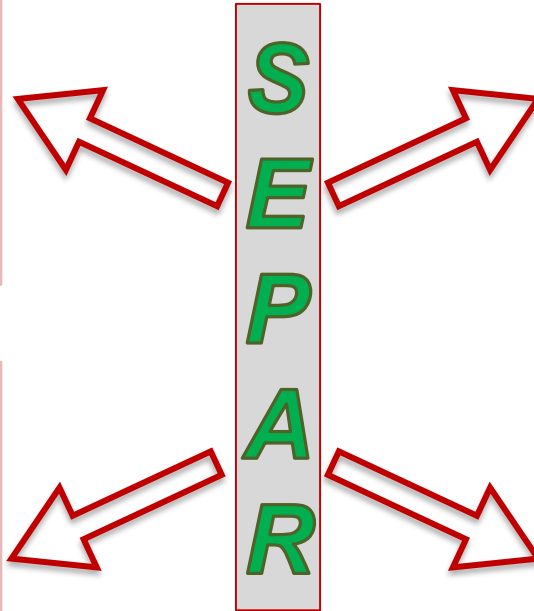
“Equilibrium codes do not substitute dynamic code, but they are complementary to them!”

### Four exercises conclusion:

- SEPAR is actually working
- Separ can model different cycle option in a rapid, modular and precise way
- Separ is the first step to reach equilibrium with a dynamic code

### New field exploration:

- General interest on equilibrium code
- Continuous scientific investigation on different fields (transmutation)



### Method validation:

- Validate SEPAR on different cycles with COSI
- Validation needed for simple fuel cycles, complex cycles and GEN IV reactors

### Conception optimization:

- Possibility to add on SEPAR the calculations we want, using its C++ modular nature
- Neural network meta-modeling
- Equation system resolution
- ...

### Perspectives short term

- SEPAR/COSI validation
- Further post-treatment development in SEPAR (Pu-MA production, etc...)
- Work communication : Paper, Workshop
- GEN IV and in particular MSR cycle
- Other developments on SEPAR
- Preliminary work on technical/economic indicators
  - Collaboration with DMRC
  - Internship on economic calculation in COSI (N. Thiollière from IMT)
    - > first economical development in SEPAR

### Perspectives long term

- Other developments on SEPAR
- Application to transmutation

